

PROVIDING MORE



EPCOR Water Services Inc.  
Gold Bar Wastewater Treatment Plant  
Edmonton, Alberta

**2018**  
**Wastewater Treatment Annual Report**

**SUBMITTED TO:**

**The Province of Alberta**

**Alberta Environment and  
Parks (AEP)**

As per requirements of

**APPROVAL TO OPERATE NO. 361975-00-00**

Feb - 2019

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## 2018 Overview

The Gold Bar Wastewater Treatment Plant (WWTP) located on the banks of the North Saskatchewan River in Edmonton, Alberta successfully passed the ISO 14001 (Environmental Management System) surveillance audit and registered for ISO 45001 (Occupational Health and Safety Management System) for its Integrated Management System. A number of Major capital projects focusing on improving foul air treatment and collection were completed (EPT clarifier covers, East scrubber stack extension, balancing of foul air collection, addition of redundant chemical pumps for foul air treatment along with improved instrumentation). There was only one significant wet weather event with inflows to the plant greater than 1200 million litres per day (MLD). The plant received a peak flow of 1457 MLD on June 10.

The Gold Bar WWTP final effluent discharge limits of Approval to Operate 361975-00-00 are summarized in Table 1 and the monitoring requirements are outlined in Table 2. The Gold Bar WWTP Effluent Limit Performance (WELP\*) index for 2018 is 27.2% (Figure 1). The 2018 index is higher than the five year running average of 22.5% (Figure 2) impacted primarily by a large number of wet weather events (snow melt) during the months of March-April and a number of secondary clarifier chain failures.

**Table 1: Approval to Operate 361975-00-00 Limits for Treated Wastewater**

Parameter	Limit
Carbonaceous Biochemical Oxygen Demand (5-day) - CBOD <sub>5</sub>	20 mg/L monthly arithmetic mean of daily composite samples
Total Suspended Solids - TSS	20 mg/L monthly arithmetic mean of daily composite samples
Total Phosphorus - TP	1.0 mg/L monthly arithmetic mean of daily composite samples
Total Ammonia - Nitrogen (December 1 to May 31)	10 mg/L monthly arithmetic mean of daily composite samples
Total Ammonia - Nitrogen (June 1 to November 30)	5.0 mg/L monthly arithmetic mean of daily composite samples
<i>Escherichia coli</i> counts	126 counts per 100 mL/monthly geometric mean of daily grab samples
pH	6.5 to 8.5 pH units

\* **WELP Index:** The index calculates a percentage value representing the percentage of the discharge limit for each parameter measured in the final effluent. Each value is given equal weighting in the calculation of the index

**Table 2: Approval to Operate 361975-00-00 Monitoring Requirements**

Parameter	Frequency (Minimum)	Sample Type	Sampling Location
<b>UNTREATED WASTEWATER</b>			
pH	Once per day	Composite	Untreated Wastewater entering the wastewater treatment plant
BOD <sub>5</sub>			
TSS			
Total Phosphorus			
Total Ammonia-Nitrogen			
Volume of Flow	Continuous, recorded daily	Calculated	
<b>TREATED WASTEWATER</b>			
pH	Once per day	Composite	Wastewater treated plant effluent prior to release to the North Saskatchewan River
CBOD <sub>5</sub>			
TSS			
Total Phosphorus			
Total Ammonia-Nitrogen			
Acute Toxicity	Monthly	Grab	
Chronic Toxicity	Quarterly	Grab	
Volume	Continuous, recorded daily	Calculated	
<i>E.coli counts</i>	Once per day	Grab	After ultraviolet (UV) disinfection
<b>EFFLUENT REUSE WATER</b>			
Volume of reuse water	Continuous, recorded daily	Calculated	Reuse water transmission main
<b>WASTEWATER PLANT BYPASS AND UNAUTHORIZED RELEASE</b>			
Release Volume	Continuous during bypass event , recorded daily	Calculated	Primary and Secondary treatment bypass of wastewater at the wastewater treatment plant Unauthorized release point
pH	Any bypass event lasting > 2 hours	Composite	
BOD <sub>5</sub>			
TSS			
Total Phosphorus			
Total Ammonia-Nitrogen			
<i>E.coli counts</i>		Grab	
<b>SLUDGE DISPOSAL</b>			
Sludge Volume	Total Volume	Estimated	Prior to leaving the wastewater treatment plant

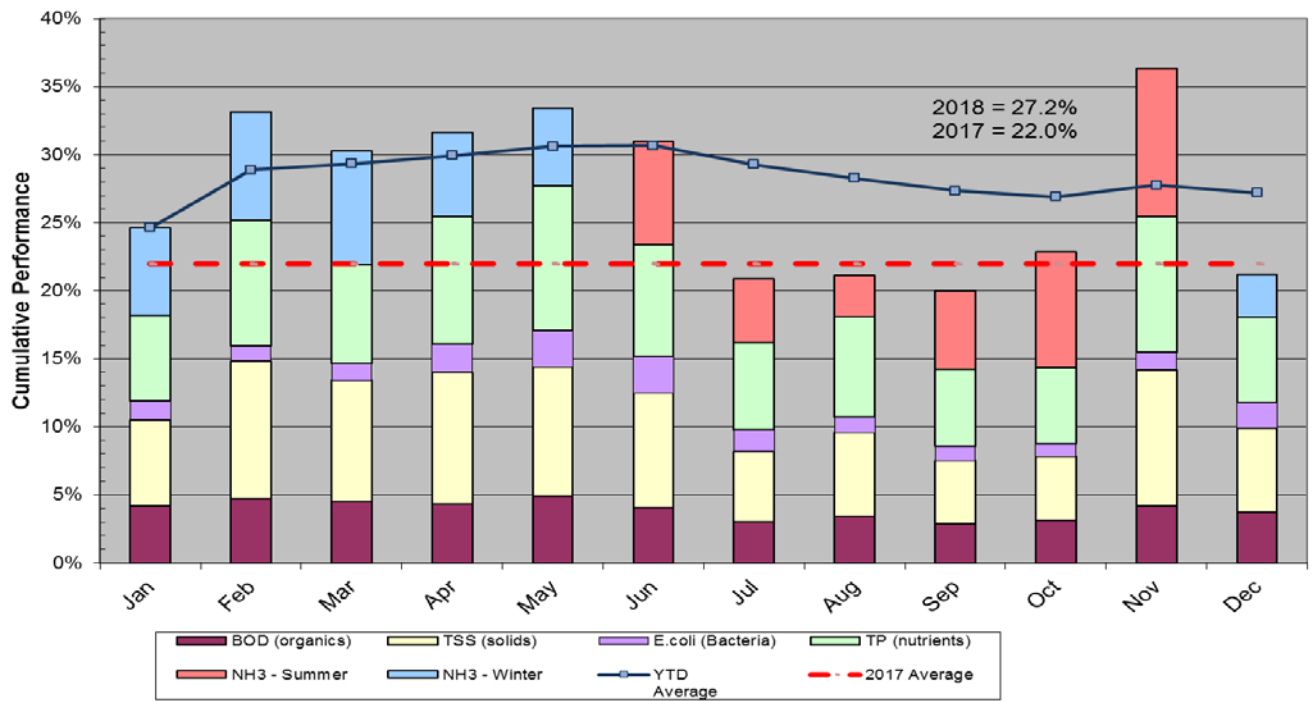


Figure 1: 2018 Monthly Gold Bar WWTP Wastewater Effluent Performance (WELP) Index

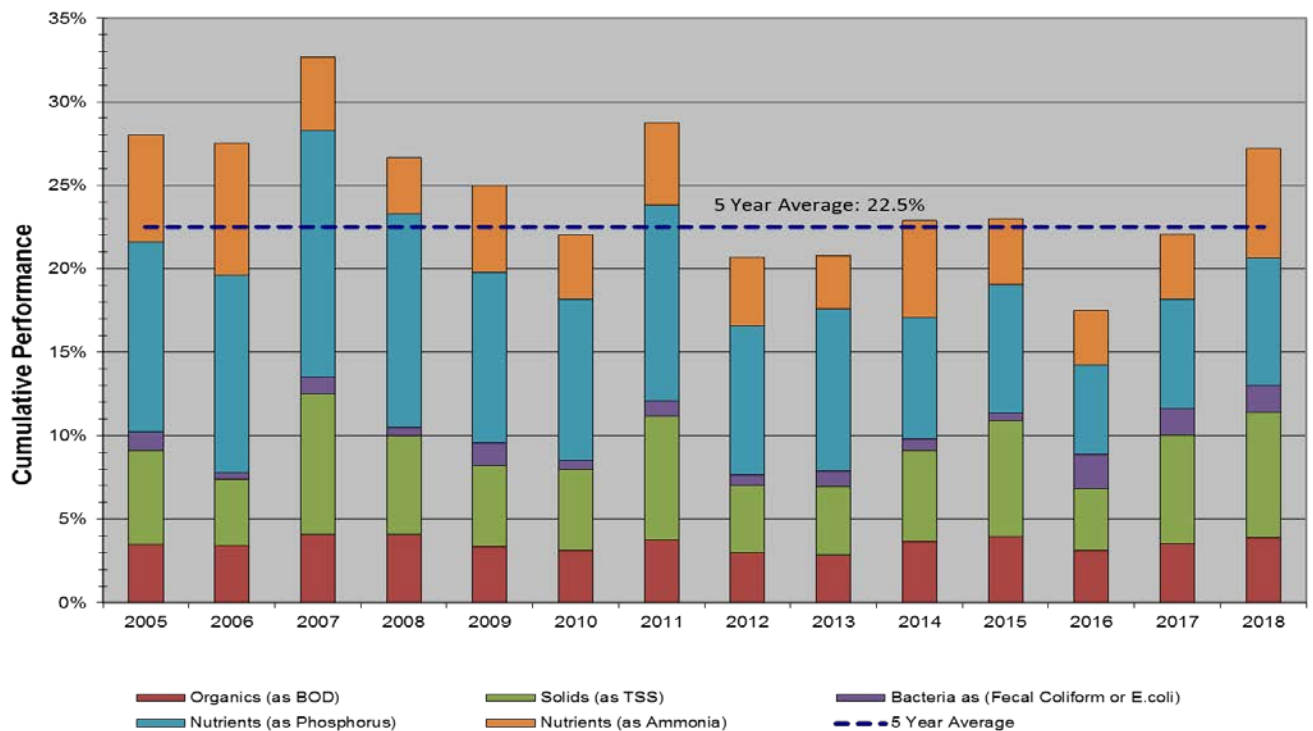


Figure 2: Gold Bar WWTP Wastewater Effluent Performance (WELP Index) 2005-2018

For 2018, all of the monthly limits for Approval to Operate discharge parameters were met (Table 3, Appendix A - Monthly Plant Performance Reports). A total of 98,884 million litres (ML) of wastewater was conveyed to the plant. Secondary treatment and UV disinfection was provided to 92,153 ML (93.2%) of the total influent raw flow with 3,514 ML (3.5%) of reclaimed water provided to industrial customers. A summary of reclaimed water quality in 2018 is provided in Table 4.

#### **Plant Bypass (Secondary and Primary)**

- In 2018, Gold Bar WWTP had 70 days of secondary and primary plant bypasses. Total volume of secondary bypass in 2018 was 3216 ML (3.3%). In addition, the total primary bypass volume was 0.17 ML (approximate)

#### **Uncommitted hydraulic reserve capacity (Secondary treatment)**

- In 2018, Gold Bar WWTP had total dry weather volume of 95,567 ML. This volume is sum total of Outfall 10 effluent and membrane product water (3514 ML). Outfall 10 effluent also includes wet weather flow that did not result in secondary bypass and any additional wet weather flow that had secondary treatment during plant secondary bypass events
- Average dry weather flow in 2018 was 262 MLD. However, true dry weather flow was lower than 262 MLD and was approximately 251 MLD (This average flow excludes additional flow to the plant during snow melt or rainfall but includes Inflow and Infiltration (I&I), true dry weather volume was approximately 91,794 ML)
- Based on 310 MLD of average secondary treatment capacity and true dry weather average of 251 MLD, uncommitted hydraulic reserve capacity for secondary treatment, in 2018, was 59 MLD

## **Summary of 2018 Major Work Program**

Major Maintenance includes activities within the Major Work Schedule as well as significant equipment failure and major Preventive Maintenance (PM) work on various plant assets. Major maintenance is classified as having significant impact to Operations, high man-hour efforts, and/or large financial expenditures (capital or expense).

Most maintenance is completed at Gold Bar WWTP using internal work forces; however, when special skills are required to complete maintenance, contract services are utilized to complete specific tasks. Contract services used in 2018 included Tundra Boiler Controls for boiler maintenance, MAP Water & Sewer Services Ltd. for roadwork at Clover Bar Lagoons, and other contractors as required for weed control, tree trimming, asbestos abatement, lifting device certification and overhead crane repair, and EPCOR Energy services for transformer maintenance.

Major maintenance activities during 2018 included clarifier chain replacement on five clarifiers, UV bulb and hydraulic cylinder replacement in one UV disinfection channel, and boiler tube replacement in one boiler.

### **Buildings**

- Asbestos abatement completed on piping around Primary Scum Tank 5
- ABSA inspections on several pressure vessels

### **Digestion**

- Chemical flush of Digester 2 and 6 heat exchanger
- Compressor 101 and 109 rebuild
- K102 mechanical seal replacement
- Boiler 6, 7, 8, 9 inspection and recertification
- Clean of North and South Blend Tanks

### **Disinfection**

- Full bulb replacement on Channel 4 and hydraulic sleeve replacement
- Hydraulic leak repair on UV system 2

- Channel 1 bulb replacements

### **Fermentation**

- Cleaning and inspection was completed on Fermenter 2 – major rake repairs completed
- Fermenter 2 West TPS shaft repair and bearing replacement

### **Lab**

- Heat exchanger for lab (and CEX) rebuilt

### **Lagoons (Clover Bar)**

- Multiple valve replacements at the pump house

### **Membrane Filtration**

- Repair of product water discharge line
- Completion of 2 week membrane shutdown including installation of sample hatches, check valve replacement on product water pumps, pressure reducer installation on product water line, camera inspection of permeate line, and cleaning of contact tanks

### **Odour Control**

- Installation of new ORP drains
- Replacement of VFD for Air Scrubber 4
- Overhaul of Softened Water system

### **Outfall**

- Flow meter for Outfall 30 channel was replace

### **Pretreatment**

- Wash press for Screen 4 was rebuilt
- Grit tank 6 and 7 inspection and repairs
- Clamshell repair
- Grit tank 4/5 prescreen modifications from workshop with vendor



## **Primary Treatment**

- Cleaning and inspection of primary clarifiers 5 and 6 were completed. Replacement of conveyor chain was completed in the long and cross collectors of primary clarifiers 5 with loop chain type 2
- Cleaning and inspection of EPT 9, 10, 11, and 12 including new wire ropes and shackles for gates
- Removal of old Primary 3 PLC cabinet
- Primary 8 cleaning and inspection and flight replacement
- Primary 3 and 4 cleaning and inspection and broken flight repair

## **Secondary Treatment**

- Cleaning and inspection of secondary clarifiers 1, 3, 4, and 6 was completed. Chain replacement occurred on tank 1 with plastic chain, tank 3 with coated SS chain, tank 4 with loop chain type 2, and tank 6 with plastic chain
- Rebuild of spare RAS 6, 7, 8 pump
- Chemsan analyzer rebuilds
- Rebuild of north scum pump for Secondary 9
- Secondary 7 chain tightening
- Replacement of recycle pump on bio 4

## **Utilities**

- Boiler 5 tube repair
- Substation 1 15kV switchgear inspection completed
- Backflow preventer organization and parts update
- Boiler 3 and 4 inspection and recertification
- Installation of arc flash cabinets in different areas of the plant
- Emergency generator service
- Replaced hot water tank in blower building 1 basement

### **Sludge/ Supernatant Piping**

- Valve replacements for various parts of the SSP lines
- Train A booster pump rebuild

### **Waste Activated Sludge Thickening**

- Rebuild of North and Centre TWAS pumps was completed
- Repair on 20" waste line



**TABLE 4: 2018 Reclaimed Water Quality**

Summary of data developed on the ultrafiltered final effluent (i.e. reclaimed water) samples from January 1 to December 31, 2018 as required under section 4.2.2 (i) and 4.3.1 (j) of the Approval to Operate No. 361975-00-00 (May 29, 2015). All parameters except *E. coli* which were developed on daily 24-hour composite samples of the recycled water. The *E. coli* testing was conducted on discrete samples collected on a daily basis. Note: from April 13 to April 28, 2018, Membrane was shutdown due to Suncor plant shutdown.

Month		FLOW ML	Total Alkalinity (mg CaCO <sub>3</sub> /L)	Ammonia (mg N/L)	Biochemical Oxygen Demand (mg/L)	Chemical Oxygen Demand (mg/L)	Chloride (mg Cl/L)	Conductivity (mS/cm)	<i>E. coli</i> (Counts/100 mL)	pH	Total Suspended Solids (mg/L)	Total Organic Carbon (mg/L)	Total Phosphorus (mg P/L)	Total Dissolved Solids (mg/L)	Turbidity (NTU)
January	Avg	9.87	162	0.94	< 2	28	147	1,092	< 1	8.1	< 0.7	8.0	0.09	629	0.25
	Min	8.60	156	0.08	< 2	22	83.3	886	< 1	8.0	< 0.7	5.2	0.02	480	0.15
	Max	10.98	176	5.03	< 2	35	252	1,700	< 1	8.2	< 0.7	9.7	0.11	985	0.42
February	Avg	10.34	159	1.23	< 2	30	130	1,037	< 1	8.1	< 0.7	8.4	0.09	579	0.27
	Min	8.13	152	0.27	< 2	20	99.0	925	< 1	8.0	< 0.7	7.1	0.02	440	0.16
	Max	11.57	172	4.59	< 2	43	260	1,490	< 1	8.2	< 0.7	9.6	0.12	818	0.43
March	Avg	10.26	127	0.73	< 2	29	199	1,201	< 1	7.9	< 0.7	7.1	0.07	673	0.23
	Min	7.40	105	0.22	< 2	20	113	961	< 1	7.8	< 0.7	4.7	0.04	577	0.10
	Max	12.16	165	3.01	< 2	39	447	1,980	< 1	8.2	< 0.7	8.1	0.12	1,070	0.36
April	Avg	2.91	112	0.29	< 2	28	118	966	< 1	7.9	< 0.7	8.1	0.17	565	0.23
	Min	0.00	104	0.17	< 2	23	89.4	864	< 1	7.8	< 0.7	6.9	0.05	518	0.15
	Max	8.86	120	0.86	< 2	36	190	1,180	< 1	8.2	< 0.7	9.3	0.59	675	0.39
May	Avg	7.59	135	0.83	< 2	31	93.1	961	< 1	8.0	< 0.7	10.0	0.17	593	0.18
	Min	3.64	104	0.11	< 2	20	83.5	853	< 1	8.0	< 0.7	6.1	0.08	551	0.12
	Max	12.67	156	3.74	4	46	101	1,030	2	8.2	2.9	12.5	0.72	649	0.26
June	Avg	10.73	156	0.21	< 2	28	84.4	947	< 1	8.0	0.7	9.1	0.15	586	0.18
	Min	9.48	141	0.07	< 2	21	48.9	559	< 1	7.9	< 0.7	6.7	0.05	271	0.09
	Max	12.00	174	0.84	< 2	41	104	1,040	< 1	8.2	1.1	11.0	1.20	717	0.28
July	Avg	10.17	144	0.14	< 2	28	83.0	937	< 1	8.0	< 0.7	11.5	0.16	610	0.24
	Min	9.14	121	0.05	< 2	20	62.2	733	< 1	7.9	< 0.7	7.8	0.09	449	0.19
	Max	11.45	161	0.36	< 2	40	92.1	1,040	< 1	7.1	< 0.7	79.0	1.03	718	0.33
August	Avg	11.11	145	0.15	< 2	25	84.8	922	< 1	8.0	1.0	9.5	0.28	581	0.40
	Min	9.52	126	0.06	< 2	< 20	58.6	663	< 1	7.8	< 0.7	8.4	0.08	422	0.14
	Max	12.13	162	0.40	< 2	32	94.2	984	< 1	8.2	11.2	11.6	1.29	733	6.25
September	Avg	11.06	144	0.51	< 2	< 20	77.2	876	< 1	8.0	< 0.7	8.7	0.27	538	0.27
	Min	10.23	118	0.07	< 2	< 20	50.7	621	< 1	7.8	< 0.7	6.1	0.05	380	0.15
	Max	12.40	168	1.71	< 2	32	86.4	1,010	< 1	8.1	4.9	10.6	2.27	632	1.80
October	Avg	10.15	172	0.41	< 2	25	90.2	993	< 1	8.0	< 0.7	8.9	0.08	599	0.20
	Min	0.00	164	0.06	< 2	20	73.3	877	< 1	7.9	< 0.7	8.2	0.03	469	0.13
	Max	12.20	185	1.60	< 2	35	145	1,140	< 1	8.1	< 0.7	10.0	0.20	646	0.33
November	Avg	9.47	167	0.42	< 2	24	151	1,135	< 1	8.0	< 0.7	8.3	0.08	666	0.35
	Min	0.00	154	0.04	< 2	20	92.7	964	< 1	7.7	< 0.1	7.8	0.05	452	0.15
	Max	13.10	185	3.62	< 2	28	363	1,800	< 1	8.2	3.1	8.9	0.18	916	2.40
December	Avg	11.14	164	0.31	< 2	26	118	1,059	< 1	8.0	< 0.7	8.0	0.07	626	0.27
	Min	10.20	160	0.05	< 2	20	93.0	978	< 1	7.9	< 0.7	7.9	0.05	506	0.14
	Max	12.10	167	2.82	< 2	32	176	1,290	< 1	8.2	< 0.7	8.2	0.11	777	0.35
Annual Summary	Avg	9.57	149	0.51	< 2	27	115	1,011	< 1	8.0	< 0.7	8.8	0.14	604	0.26
	Min	0.00	104	0.04	< 2	< 20	48.9	559	< 1	7.7	< 0.6	4.7	0.02	271	0.09
	Max	13.10	185	5.03	4	46	447	1,980	2	8.2	11.2	79.0	2.27	1,070	6.25

- Notes:
- 1) NTU – Nephelometric turbidity units.
  - 2) Counts/100mL – Counts per 100 mL of sample.
  - 3) ML – Megaliters (1,000,000 liters)

**TABLE 5: 2018 Effluent Toxicity**

Summary of chronic and acute toxicity testing as outlined in the sections 4.3.1. (i) and 6.1.1. of the Approval to Operate No. 361975-00-00. Both acute and chronic toxicity tests were carried out by contract laboratories in accordance with the Environment Canada Biological Test Methods (Environment Canada 1990 and 1992). The acute testing included 48-hour Rainbow Trout static toxicity, 48-hour static toxicity using *Daphnia magna* and 15-minute Microtox tests using luminescence bacteria. Seven-day *Ceriodaphnia dubia*, Fathead minnows and three-day *P. subcapitata* survival and reproductive impairment tests were used to determine chronic toxicity.

No effluent toxic events observed in 2018.

Dates	Qrt	Microtox	<i>Daphnia Magma</i>	Rainbow Trout	<i>Ceriodaphnia dubia</i>				Fathead Minnows				<i>Pseudokirchneriella</i>				
					Survival		Reproduction		Survival		Biomass						
		% of Control	LC <sub>50</sub> % <sup>1</sup>	LC <sub>50</sub> %	LC <sub>25</sub> %	LC <sub>50</sub> %	IC <sub>25</sub> %	IC <sub>50</sub> %	LC <sub>25</sub> %	LC <sub>50</sub> %	IC <sub>25</sub> %	IC <sub>50</sub> %	IC <sub>25</sub> % <sup>3</sup>	NOEL (%) <sup>4</sup>	LOEL (%) <sup>5</sup>	TOEL (%) <sup>6</sup>	Toxic Units (TU) <sup>7</sup>
2018-01-10	1	> 81.8	> 100	> 100													
2018-02-14		> 81.8	> 100	> 100													
2018-03-13		> 81.8	> 100	> 100													
2018-04-11		> 81.8	> 100	> 100													
2018-05-08		> 81.8	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 100	> 90.91	2.841	5.682	4.018	35.2
2018-06-13		> 81.9	> 100	> 100													
2018-07-11	3	> 81.9	> 100	> 100													
2018-08-15		> 81.9	> 100	> 100	91.9	> 100	66.1	> 100	> 100	> 100	> 100	> 100	> 90.91	1.42	2.841	2.009	70.42
2018-09-12		> 81.9	> 100	> 100													
2018-10-16	4	> 81.9	> 100	> 100													
2018-11-13		> 81.9	> 100	> 100													
2018-12-14		> 81.9	> 100	> 100													

<sup>1</sup> LC50 - % effluent concentration at which there is a 50% mortality of test organisms; <sup>2</sup> IC50 - % effluent concentration at which there is a 50% reduction in growth or reproduction of test organisms; <sup>3</sup> IC25 - % effluent concentration at which there is a 25% reduction in growth or reproduction of test organisms; <sup>4</sup> NOEL - the concentration at which there was no observed effect level; <sup>5</sup> LOEL - the concentration at which you start seeing the lowest observable effect; <sup>6</sup> TOEL - NOEL/LOEL; <sup>7</sup> TU - the ratio of the concentration observed divided by the concentration for 50% inhibition.

**TABLE 6: 2018 Summary of Gold Bar Wastewater Proficiency Testing**

Summary of quality assurance data as required under sections 4.3.1 (m) of the Approval to Operate No. 361975-00-00 (May 29, 2015), and includes the Laboratory z-scores achieved from analyzing proficiency testing (PT) samples for constituents required by the Approval to Operate No. 361975-00-00. The 2018 PT samples were provided by the Canadian Association for Laboratory Accreditation (CALA). A PT scores greater than or equal to 70 or z-scores less than or equal to 3.000 are considered acceptable for CALA PT.

Study	Date	pH		BOD		C-BOD		TSS		NH3-N		TP		E.coli	
		PT Score	Avg. z-score	PT Score	Avg. z-score	PT Score	Avg. z-score	PT Score	Avg. z-score	PT Score	Avg. z-score	PT Score	Avg. z-score	PT Score	Avg. z-score
CALA	Mar-18	97	-0.05	88	0.78	94	0.40	97	-0.13	98	0.071	99	-0.17	93	0.00
CALA	Oct-17	92	-0.50	93	-0.44	99	-0.05	93	0.50	94	0.39	98	0.00	90	-0.65

**Notes:**

PT Score > 70 acceptable.

VH - Very high bias, H - High bias, L - Low bias, A - Acceptable, Q - Questionable, U - Unsatisfactory

CALA - Canadian Association for Laboratory Accreditation.

pH - pH manual, BOD - 5-day Biochemical Oxygen Demand, C-BOD - 5-day Carbonaceous Biochemical Oxygen Demand, TSS - Total Suspended Solids, NH3-N - Ammonia as Nitrogen, TP - Total Phosphorus.

*E.coli* - Sample analyzed using membrane filtration (mENDO) method.

**Table 7: 2018 Environmental Release Reports & Administrative Non-Compliances**

Date of Occurrence	ERS Incident Number	Location	Incident Description	Type	AEP Reference Number
22/03/2018	ENV-20180322-362602	Gold Bar - west of the EPT building/facility	At 12:50PM digested sludge was observed coming out of the ground west of the EPT building spilling onto the road. Control room was notified and shutdown sludge pumping out of the plant which slowed the leak significantly. Maintenance and operations contained the spill to prevent it from spreading too far, and Line 1 which was running at the time was isolated. Reported to AEP (ref #335978).	Reportable-uncontrolled Release	335978
26/03/2018	ENV-20180327-673261	Gold Bar-Outfall No. 10 (UV Disinfection building/facility)	At 1:04PM UV Channel 3 was called to start to accommodate the rise in flow coming to the plant, lights and power came on normally. Shortly after UV Channel 2 also opened the effluent gate but no power turned on and no lights were on. An operator noticed the abnormal state at 3:29PM and immediately put UV Channel 2 into hand (manual) and closed the gate. A critical alarm was generated by the UV program at 1:19PM that stated UV Channel 2 outlet gate opened but no bulbs on, but this alarm did not get to the Control room. PCA is currently investigating why this alarm did not come to the control room. Approximately 12ML of non-UV disinfected water went to the river during the 2 hours (approximated 140 MLD flowrate).	Reportable-Contravention of Approval	336093
22/06/2018	ENV-20180628-804444	Gold Bar - North Avenue - underground glycol return and supply lines (pipes)	AEP was called today to report a potential glycol leak of unknown quantity and unknown location somewhere on the 340m of underground 200mm inhibited ethylene glycol pipe buried under North avenue at the Gold Bar WWTP. The pipe is approximately 40m South of the North Saskatchewan River (NSR). The potential leak was discovered when a contractor performed a pressure test on June 22nd of the underground pipe and was unable to hold pressure during the testing. Further pressure testing with water was performed on the glycol line in question and that revealed the suspected leak location of the pipe. The location was excavated and samples were taken that confirmed several high ethylene glycol concentrations (higher than the Alberta Tier 1 soil standard) within the excavated area. A glycol release assessment study was developed and conducted that involved soil and groundwater testing within the area. The results show that glycols in the soil and groundwater samples met Alberta 2016 Tier 1 guidelines and glycol concentrations were less than laboratory detection limits.	Reportable-uncontrolled Release	340222

**TABLE 8: 2018 List of Certified Wastewater Treatment Operators (as of December 2018)**

<b>Name</b>	<b>Title</b>	<b>WWT Certification Level</b>
Grossell, Ken M	Manager, Operations	IV
Schneider, Brian P	WWTP Operator Foreman	IV
Kerr, David A	WWTP HEI Co Ordinator	IV
Graham, Thomas A	WWTP Operator Foreman	IV
Jones, Kira I	WWTP Operator Foreman	IV
Kwan, Tom	WWTP Operator Foreman	IV
Espinosa, Diego F	WWTP Operator Foreman	IV
Lekamwasam, Janaka	WWTP Operator Foreman	IV
Barrett, Jeremy L	WWTP Operator Foreman	III
Li, Bing BL	WWTP Operator	III
Jama, Yusuf	WWTP Operator	III
Ketchum, Glen	WWTP Training Co Ordinator	III
Budden, Curt	WWTP Lead Operator	III
Rindero, Billy	WWTP Operator	III
Hetherington, Clarke	WWTP Operator	III
Hahn, Kevin	WWTP Operator	III
Nunes, Michael	WWTP Lead Operator	III
Penner, Jody	WWTP Lead Operator	III
Sanche, Dagny	WWTP Operator	III
Sandouga, Sam	WWTP Lead Operator	III
Baker, Cole	WWTP Operator	III
Holden, Derek	WWTP Operator	II
Sontrop Melanie	WWTP Operator	II
Diletzoy, Kyle	WWTP Operator	II
Jordan, Bradley	WWTP Operator	II
Nieuwenhuis, Andrew	WWTP Operator	II
Volgensang, Ryan	WWTP Operator	II
Rees, Emma	WWTP Operator	I
Omeragic, Arment	WWTP Operator	I



**TABLE 9: Summary of 2018 Completed Projects and Planned Major Capital and Rehabilitation Projects**

Program	Project/Scope	Completion
<b>Plant Reliability</b>		
	Screens 7, 8 Upgrades	Completed
	Standby Generator Upgrade	Completed
	Channel 3 Rehab	Completed
	Restore Odour Control System Capacity	In-Service
	Operations Center at Mid-Point Entrance	Dec 2021
	EPT Polymer System Upgrades	Completed
	EPT Ventilation	Completed
	Secondary 3 Structural Rehab	Completed
	Distribution Chamber Rehab	Jun 2019
	Evacuation Alarm Upgrades	Dec 2021
	Odour Monitoring System	Aug 2019
	Boiler Upgrades	Completed
	Digested Sludge Piping Replacement	Completed
	Replace 2.5 km Of Sludge Lines	Dec 2019
	West Digested Sludge Rehab	Completed
	North Avenue Piping Rehab	Completed
	Chain Operated Valve Upgrades	Completed
	Nuhn Lagoon Crawler	Completed
	LIMS Upgrade	Completed
	Odour Scrubber Reliability Improvements	In-Service
	Utility Hot Water System Rehabilitation	Dec 2021
	Diversions Structure Structural Rehab	Dec 2021
	Safety and Equipment Davits	Dec 2021
	Building Mgmt System	Dec 2021
	Stainless Chain Replacement	Dec 2021
	Mechanical Rehab Secondaries 2-8	Dec 2021
<b>Program Work</b>		
	Isolation Upgrades	2018 work completed
	HVAC Rehabilitation	2018 work completed
	Buildings and Site Rehabilitation	2018 work completed
	Electrical Rehabilitation	2018 work completed
	Instrumentation Rehab and Upgrades	2018 work completed
	Control System Rehab and Improvements	2018 work completed
	Mechanical Rehabilitation	2018 work completed
	Structural Rehabilitation	2018 work completed
	Membrane Rehabilitation	2018 work completed
	Clarifier Chain Rehabilitation	2018 work completed
	Plant Improvements	2018 work completed
	Process Improvements	2018 work completed
	Plant Equipment Upgrades	2018 work completed
	Fleet Replacement	2018 work completed
	Lab Equipment Replacement	2018 work completed
<b>Digester Reliability</b>		
	Digester 3 Upgrades	Commissioning
	Digester 4 Upgrades	On Hold
<b>Clover Bar Improvements</b>		
	Lagoon Supernatant Project (OSTARA)	Completed
<b>Special Projects</b>		
	Hydrovac Sanitary Grit Treatment Facility	In-Service
	NSR Flood Protection	Dec 2021

## Appendices

Main data table with columns for DATE, Peak Flow (MLD), Volume of Flow (ML), Liquid Stream Quality (pH, TSS, BOD, TP, NH3-N, TKN, NOx-NOy, Chloride, E.coli), and various flow types (RAW, INF, PE, EPE, etc.). Includes summary rows for Average, Minimum, Maximum, and GeoMean.

\* Contact Laboratory for information about the quality assurance associated with the result.

Enhanced Primary Treatment (EPT) Usage table with columns: Total Bypass (hrs), EPT Usage (hrs), % Usage, Total Bypass YTD (hrs), EPT Usage YTD (hrs), % Usage YTD.

Report Comments table with columns: Comment ID, Date, Description of the comment.

- Legend for abbreviations: RAW (Untreated Influent into the Plant), INF (Untreated wastewater from collection system), INFs (Influent, screened at the Headworks Diversion Structure), PE (Primary Effluent from conventional primaries), PE 30 (Primary Effluent from conventional primaries discharged via Outfall 30), EPT (Enhanced Primary Treatment), EPE (Enhanced Primary Effluent), EPEPS (Enhanced Primary Effluent and Pump Station), FE (Final Effluent from secondary treatment process), FEC (Combined pre-UV disinfection), OUTFALL 10 (UV-disinfected, discharged via OUTFALL 10), OUTFALL 20 (Combined Bypass (RAW + PE + EPE)), OUTFALL 30 (Combined Bypass (INF + INFs + PE30 + EPE)), MPW (Membrane Product Water), ML (Megalitre), MPN (Most Probable Number), NR (No result), NS (No sample), INS (Insufficient sample).

Abhishek Bhargava, Senior Manager, Operations
Shane Harnish, Senior Manager, Analytical Operations























Digested Sludge: Total Monthly Volume (ML) 72.59

Main data table with columns for Date, Peak Flow (MLD), Volume of Flow (ML) (Influent, Effluent), and Liquid Stream Quality (pH, TSS, BOD, TP, NH3-N, TKN, NOx+NO, Chloride, E. coli).

\* contact Laboratory for information about the quality assurance associated with the results

Enhanced Primary Treatment (EPT) Usage table showing Total Bypass (hrs), EPT Usage (hrs), and % Usage YTD.

Legend for abbreviations: RAW, INF, INFS, PE, PE 30, EPT, EPE, EPEPS, FE, FEC, OUTFALL 10, OUTFALL 20, OUTFALL 30, MPW, ML, MPN, NR, NS, INS.

Report Comments section with multiple empty rows for text entry.

AEP\*\* Ref # table with columns for reference numbers.

\*\* AEP - Alberta Environment & Parks

Signatures and names: Abhishek Bhargava (Senior Manager, Operations) and Shane Harnish (Senior Manager, Analytical Operations).



Gold Bar Wastewater Treatment Plant  
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**Approval 361975-00-00**  
**Gold Bar Waste Water Treatment Plant Operations Monthly Summary**

**2018**

SENIOR MANAGER, OPERATIONS MANAGER, OPERATIONS	<ul style="list-style-type: none"> <li>• ABHISHEK BHARGAVA</li> <li>• KEN GROSSELL (LEVEL IV)</li> </ul>
LEVEL IV OPERATORS	<ul style="list-style-type: none"> <li>• TOM GRAHAM</li> <li>• KIRA JONES</li> <li>• TOM KWAN</li> <li>• DIEGO ESPINOSA</li> <li>• JANAKA LEKAMWASAM</li> </ul>

**January**

- 0 Secondary Bypass Events
- Influent Channel 2 and Grit Tanks 4/5 back in service
- Boiler 5 commissioned – available
- Influent Channel 3 O/S, Grit Tank 6/7 O/S
- Dig 6 heat exchanger cleaned

**February**

- 0 Secondary Bypass Events
- Testing Bioreactors in Winter Mode
- Feb 28<sup>th</sup> – supernatant off for Hermitage line repair
- Dig 2 heat exchanger acid clean

**March**

- 15 Secondary Bypass Events – March 10<sup>th</sup>, 11<sup>th</sup>, 12<sup>th</sup>, 13<sup>th</sup>, 14<sup>th</sup>, 16<sup>th</sup>, 17<sup>th</sup>, 18<sup>th</sup>, 20<sup>th</sup>, 21<sup>st</sup>, 22<sup>nd</sup>, 23<sup>rd</sup>, 24<sup>th</sup>, 25<sup>th</sup>, & 26<sup>th</sup> (Total volume: 372 ML)
- Dig 2 heat exchanger acid and high pressure cleaned
- Dig Train Sludge Line 1 leak (West of EPT) – March 22<sup>nd</sup>
- EPT 11 & 12 in service/ EPT 9 & 10 O/S for inspection/tank covers

- UV Channel 2 lamp issue (did not come on when channel came into service) – March 26<sup>th</sup>

#### **April**

- 12 Secondary Bypass Events – April 10<sup>th</sup>, 11<sup>th</sup>, 13<sup>th</sup>, 14<sup>th</sup>, 15<sup>th</sup>, 16<sup>th</sup>, 17<sup>th</sup>, 18<sup>th</sup>, 19<sup>th</sup>, 20<sup>th</sup>, 21<sup>st</sup> & 22<sup>nd</sup> (Total volume: 614 ML)
- Influent Channel 3 in service
- EPT 9 & 10 O/S for inspection/tank covers
- Dig Sludge Line 1 leak/Line 2 in service
- Ferm 2 O/S for inspection
- Sec 1 in service
- Sec 10 O/S for RAS pipe leak
- Sec 11 O/S for 8" sludge line repair at flange

#### **May**

- 2 Secondary Bypass Events – May 29<sup>th</sup> & 30<sup>th</sup> (Total volume: 78 ML)
- Sec 6 O/S for chain replacement – May 5<sup>th</sup>
- Sec 4 O/S for projects – May 26<sup>th</sup>
- Sludge to farmland program started – May 17<sup>th</sup>
- Primary 1 & 2 O/S for inspection – May 19<sup>th</sup>
- All Bioreactors back to Summer Mode – May 3<sup>rd</sup>
- Sludge Train A in service using line A – 8" line (East)

#### **June**

- 10 Secondary Bypass Events – June 1<sup>st</sup>, 10<sup>th</sup>, 11<sup>th</sup>, 12<sup>th</sup>, 14<sup>th</sup>, 15<sup>th</sup>, 22<sup>nd</sup>, 24<sup>th</sup>, 25<sup>th</sup> & 30<sup>th</sup> (Total volume: 746 ML)
- Bio/Sec 4 O/S for projects
- Blower 1 & 4 O/S for projects
- South Blend Tank O/S for cleaning
- Primary 3/4 and Sec 1 & 10 O/S for chain tightening
- Grit Tank 5 conveyor upgrades completed

#### **July**

- 12 Secondary bypass events – July 3<sup>rd</sup>, 7<sup>th</sup>, 9<sup>th</sup>, 10<sup>th</sup>, 11<sup>th</sup>, 13<sup>th</sup>, 14<sup>th</sup>, 18<sup>th</sup>, 19<sup>th</sup>, 20<sup>th</sup>, 21<sup>st</sup> & 22<sup>nd</sup> (Total volume: 406 ML)
- North Blend Tank cleaned – available
- Grit Recovery Facility O/S – failure of grit slurry pumps
- EPT air scouring available for service
- Oil/diesel spill in from Strathcona line – July 12<sup>th</sup>
- Primary 8 O/S for shoe repair
- Sec 10 cross collector failure – O/S for repair



## **August**

- 7 Secondary Bypass Events – Aug 1<sup>st</sup>, 3<sup>rd</sup>, 4<sup>th</sup>, 11<sup>th</sup>, 12<sup>th</sup>, 28<sup>th</sup> & 31<sup>st</sup> (Total volume: 280 ML)
- Clarifier Capacity Assessment – week of Aug 20<sup>th</sup>
- West/EPT chemical pumps upgrade – Aug 20<sup>th</sup>
- EPT 10 inspection completed
- DAF subnatant to headworks – Bing L Test – Aug 13<sup>th</sup>

## **September**

- 7 Secondary Bypass Events – Sept 10<sup>th</sup>, 12<sup>th</sup>, 15<sup>th</sup>, 16<sup>th</sup>, 21<sup>st</sup>, 22<sup>nd</sup>, 23<sup>rd</sup> (Total volume: 521 ML)
- Sec 9 O/S Sept 2<sup>nd</sup> for chain replacement – in service Sept 29<sup>th</sup>
- Grit Tank 6/7 inspected
- Planned plant power shutdown including UV – Sept 6<sup>th</sup>
- Influent Channel 3 static weir plate raised – Sept 10<sup>th</sup>
- Ostara offline due to broken pipe/flood – Sept 21<sup>st</sup>
- Primary 5/6 O/S for chain replacement for Primary 5
- East caustic storage tank back in service – Sept 27<sup>th</sup>

## **October**

- 2 Secondary Bypass Events – Oct 8<sup>th</sup> & 12<sup>th</sup> (Total volume: 102 ML)
- Influent Channel 1 & 2 O/S for diversion structure repair – Oct 1<sup>st</sup>
- West caustic storage tank back in service
- EPT sludge bypass line in use (hose to sludge header Primary 5 & 6)
- UV dose changed from 27 mWs/cm<sup>2</sup> to 23 mWs/cm<sup>2</sup> – Oct 30<sup>th</sup>
- Membrane offline due to product water line leak – Oct 27<sup>th</sup>

## **November**

- 3 Secondary Bypass Events – Nov 3<sup>rd</sup>, 4<sup>th</sup>, & 18<sup>th</sup> (Total volume: 98 ML)
- Membrane product water line leak repaired – back online Nov 6<sup>th</sup>
- Primary 5/6 in service – Nov 12<sup>th</sup>
- Acid clean started – Nov 17<sup>th</sup>
- Sec 11 broken chain, West side drained, running East side – Nov 24<sup>th</sup>
- Sec 7 O/S for chain tightening – Nov 27<sup>th</sup>

## **December**

- 0 Secondary Bypass Events
- Sec 4 O/S for chain tightening – Dec 1<sup>st</sup>
- Winter Mode for Bioreactors during peak flows
- Sec 4 in service – Dec 6<sup>th</sup>
- West bleach storage tank in service – Dec 7<sup>th</sup>

- Sec 11 broken chain, running half of a clarifier – Dec 6<sup>th</sup>
- K102 back in service – Dec 18<sup>th</sup>
- Supernatant back on – Dec 20<sup>th</sup>

<b>2018 Summary of Notifications to Alberta Environment &amp; Parks</b>		
<b>Date</b>	<b>Summary of Notifications</b>	<b>AEP Reference Number</b>
January 02	AEP was notified of offline status of West Scrubber since Dec 30, 2017 @ 7:30 AM.	333308
January 10	AEP was notified of a 5 day West Scrubber outage planned to start January 15 <sup>th</sup> at 7AM and finishing January 19 <sup>th</sup> at 4PM.	333593
January 25	AEP was notified of a 5 day East Scrubber outage planned to start January 29 <sup>th</sup> at 7AM and finishing February 2 <sup>nd</sup> at 4PM.	334090
February 12	AEP was notified of a 5 day East Scrubber outage planned to start February 12 <sup>th</sup> at 7AM and finishing February 16 <sup>th</sup> at 4PM. This included the outage for the Fermenter Scrubber from February 12 <sup>th</sup> at 7AM to February 14 <sup>th</sup> at 4PM to work on the shared water softener system.	334600
February 12	AEP was notified of a 5 day Fermenter Scrubber outage planned to start February 20 <sup>th</sup> at 7AM and finishing February 23 <sup>rd</sup> at 4PM.	334601
February 12	AEP was notified of a 5 day West Scrubber outage planned to start January February 26 <sup>th</sup> at 7AM and finishing March 2 <sup>nd</sup> at 4PM. This included the outage for the EPT Scrubber from February 26 <sup>th</sup> at 7AM to February 28 <sup>th</sup> at 4PM to work on the shared water softener system.	334602
March 07	AEP notified of the Fathead Minnow toxicity test indicating some toxic effects. A resample/retest is being performed.	335390
March 22	AEP called to report sludge leak on West end of plant from 10" sludge line #1. 7 Day letter required.	335978
March 26	AEP called to report UV Channel 2 running with no bulbs on. 7 Day letter required.	336093
March 27	AEP notified of supernatant leak on Cloverbar property.	336118
May 23	AEP notified of 1 hour UV power outage on May 31 <sup>st</sup> .	338547
June 27	AEP called to report potential glycol leak under North Ave.	340222
August 15	AEP was notified of a 5 day West Scrubber outage planned to start August 20 <sup>th</sup> at 7AM and finishing August 24 <sup>th</sup> at 4PM.	342538
August 15	AEP was notified of a 5 day East/Fermenter Scrubber outage planned to start September 10 <sup>th</sup> at 7AM and finishing September 14 <sup>th</sup> at 4PM.	342539
August 20	AEP was notified of an upcoming study where a non-toxic blue tracer dye (Rhodamine WT) was to be dosed into secondary clarifiers, and may pass through to Outfall 10 and the NSR. Study was planned to start Aug 20 <sup>th</sup> and finish August 24 <sup>th</sup> .	342872
August 24	AEP was notified of a 12 hour UV outage to start September 6 <sup>th</sup> at 1AM and ending at 1PM.	343150

September 5	AEP was notified of a up to 5 day planned shutdown of inlet channel 3 for capital work that will result in a reduction of the target operating capacity from 1200 MLD to 800 MLD for conventional and enhanced primary treated wastewater flows. Outage to start September 10 <sup>th</sup> at 7AM and end by September 14 <sup>th</sup> at 5PM.	343609
September 7	AEP was notified of revised dates for a 5 day East/Fermenter Scrubber outage previously planned to start September 10 <sup>th</sup> at 7AM and finishing September 14 <sup>th</sup> at 4PM was revised to start September 17 <sup>th</sup> at 7AM and finishing September 21 <sup>st</sup> at 4PM.	342539
September 26	AEP was notified of a up to 6 month planned shutdown of channels and diversion structure for capital work that will result in a reduction of the target operating capacity from 1200 MLD to 600 MLD for conventional and enhanced primary treated wastewater flows. Outage to start October 1, 2018 and end by March 31, 2019.	344350

### 2018 Secondary Alum Usage (kg)

	January	February	March	April	May	June	July	August	September	October	November	December
1	0	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	39	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	245	0	0	0
5	0	0	0	0	0	0	0	0	0	0	0	0
6	0	0	0	0	0	0	0	0	0	0	0	0
7	0	0	0	0	0	0	0	0	0	137	0	0
8	0	0	0	0	0	0	0	0	0	651	0	0
9	0	0	0	0	0	0	0	0	0	0	0	0
10	0	0	0	1	154	0	0	0	0	0	0	0
11	0	0	0	0	480	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	937	0	0	0	0	0	0	0	0
18	0	0	0	527	0	0	0	405	0	0	25	0
19	0	0	0	0	0	875	0	0	0	0	0	0
20	0	0	0	1	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0	0
22	0	0	0	0	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0	0
24	0	0	0	0	0	0	0	0	0	0	0	0
25	0	0	0	0	0	0	0	0	0	0	0	0
26	0	0	0	0	0	0	0	0	0	0	0	0
27	0	0	0	0	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	0	0	0	0	0
29	0		0	0	0	0	0	0	0	0	0	0
30	0		0	0	26	0	0	0	0	0	0	0
31	0		0		0		0	0		0		0
<b>Total (kg)</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>1,466</b>	<b>659</b>	<b>914</b>	<b>0</b>	<b>405</b>	<b>245</b>	<b>788</b>	<b>25</b>	<b>0</b>

### 2018 EPT Alum Usage (kg)

	January	February	March	April	May	June	July	August	September	October	November	December
1	0	0	0	0	0	1533	0	342	33	0	0	0
2	0	0	0	0	0	0	0	1990	0	0	0	0
3	0	0	0	0	0	0	1423	2503	0	0	6442	0
4	0	0	0	0	0	0	0	4746	0	0	5892	0
5	0	0	0	0	0	0	0	0	0	0	145	0
6	0	0	0	0	0	0	0	0	0	0	0	0
7	0	0	0	0	0	0	3562	0	0	0	0	0
8	0	0	0	0	180	0	0	0	0	4663	0	0
9	0	0	0	0	151	0	834	0	0	0	0	0
10	0	0	1657	3386	0	13124	777	0	2479	0	0	0
11	0	0	2773	763	0	16107	4479	2806	0	0	0	0
12	0	0	4329	0	0	799	0	8313	1726	10306	0	0
13	0	0	1821	2267	0	0	6427	731	0	440	0	0
14	0	0	2689	5011	0	983	1336	0	0	0	0	0
15	0	0	539	4380	0	2856	0	0	9449	0	0	0
16	0	0	818	2159	0	0	0	0	12228	0	0	0
17	0	0	379	7361	0	0	0	0	1709	0	0	0
18	0	0	1523	3548	0	0	2342	0	0	0	11036	0
19	0	0	519	3334	0	0	1123	0	0	0	14	0
20	0	0	2923	829	0	0	10832	0	0	0	0	0
21	0	0	3267	2815	0	0	2930	0	8167	0	0	0
22	0	0	915	429	0	2349	2214	0	5161	0	0	0
23	0	0	2869	0	0	0	0	0	6198	0	0	0
24	0	0	2291	0	0	593	0	0	1026	0	0	0
25	0	0	1612	380	0	1577	0	0	0	0	0	0
26	0	0	1878	0	0	0	0	0	0	0	0	0
27	0	0	0	0	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	908	0	0	0	0
29	0		0	0	1694	0	0	0	0	0	0	0
30	0		0	0	6489	4065	0	0	0	0	0	0
31	0		0		6888		0	1593		0		0
<b>Total (kg)</b>	<b>0</b>	<b>0</b>	<b>32,800</b>	<b>36,664</b>	<b>15,403</b>	<b>43,987</b>	<b>38,279</b>	<b>23,931</b>	<b>48,176</b>	<b>15,409</b>	<b>23,530</b>	<b>0</b>

### 2018 DAF Polymer Usage (kg)

	January	February	March	April	May	June	July	August	September	October	November	December
1	29	31	27	36	32	33	32	18	36	31	30	27
2	24	27	19	34	24	37	34	27	30	26	34	21
3	23	27	27	34	26	39	101	28	28	40	34	27
4	24	27	27	35	23	41	105	29	29	38	25	24
5	26	28	26	34	21	37	21	29	29	38	19	24
6	32	28	29	33	18	34	27	30	26	42	34	26
7	27	26	30	33	25	27	27	29	35	40	30	26
8	32	26	29	33	25	22	22	29	32	33	27	23
9	30	27	26	32	33	21	26	16	33	25	27	22
10	27	26	26	33	28	20	29	30	31	28	31	21
11	28	27	23	22	34	20	25	30	33	27	33	27
12	23	31	25	51	36	27	26	30	33	24	31	23
13	24	35	27	46	35	26	26	25	35	31	10	24
14	28	35	37	40	35	26	27	19	34	33	32	32
15	26	30	30	33	29	26	32	24	37	33	31	29
16	30	30	36	29	31	25	27	23	34	31	37	29
17	31	32	40	24	28	19	25	27	35	31	34	26
18	31	33	34	33	28	12	25	28	41	18	33	23
19	34	33	35	39	27	38	26	29	40	31	26	25
20	33	33	37	36	27	39	27	30	42	30	23	27
21	33	33	41	40	24	35	27	32	38	34	20	29
22	34	40	40	36	23	32	28	28	29	34	26	29
23	31	35	46	36	20	36	26	32	29	31	30	29
24	26	32	50	43	22	39	27	32	31	7	28	31
25	31	34	50	42	29	37	27	30	10	34	34	32
26	37	33	40	34	25	15	27	25	46	34	38	31
27	39	36	48	23	21	34	26	30	46	34	28	30
28	39	33	48	31	20	30	25	30	40	17	15	27
29	37		45	33	23	34	25	33	41	14	18	28
30	36		39	32	28	32	25	32	41	15	28	28
31	34		37		28		25	31		19		32
<b>Total (kg)</b>	<b>938</b>	<b>869</b>	<b>1,074</b>	<b>1,040</b>	<b>828</b>	<b>895</b>	<b>980</b>	<b>865</b>	<b>1,024</b>	<b>903</b>	<b>849</b>	<b>833</b>

### 2018 EPT Polymer Usage (kg)

	January	February	March	April	May	June	July	August	September	October	November	December
1	0	0	0	0	0	0	0	0	0	0	0	0
2	0	0	0	0	0	0	0	0	0	0	0	0
3	0	0	0	0	0	0	0	0	0	0	0	0
4	0	0	0	0	0	0	0	0	0	0	0	0
5	0	0	0	0	0	0	0	0	0	0	0	0
6	0	0	0	0	0	0	0	0	0	0	0	0
7	0	0	0	0	0	0	0	0	0	0	0	0
8	0	0	0	0	0	0	0	0	0	0	0	0
9	0	0	0	0	0	0	0	0	0	0	0	0
10	0	0	0	0	0	0	0	0	0	0	0	0
11	0	0	0	0	0	0	0	0	0	0	0	0
12	0	0	0	0	0	0	0	0	0	0	0	0
13	0	0	0	0	0	0	0	0	0	0	0	0
14	0	0	0	0	0	0	0	0	0	0	0	0
15	0	0	0	0	0	0	0	0	0	0	0	0
16	0	0	0	0	0	0	0	0	0	0	0	0
17	0	0	0	0	0	0	0	0	0	0	0	0
18	0	0	0	0	0	0	0	0	0	0	25	0
19	0	0	0	0	0	0	0	0	0	0	0	0
20	0	0	0	0	0	0	0	0	0	0	0	0
21	0	0	0	0	0	0	0	0	0	0	0	0
22	0	0	0	0	0	0	0	0	0	0	0	0
23	0	0	0	0	0	0	0	0	0	0	0	0
24	0	0	0	0	0	0	0	0	0	0	0	0
25	0	0	0	0	0	0	0	0	0	0	0	0
26	0	0	0	0	0	0	0	0	0	0	0	0
27	0	0	0	0	0	0	0	0	0	0	0	0
28	0	0	0	0	0	0	0	0	0	0	0	0
29	0		0	0	0	0	0	0	0	0	0	0
30	0		0	0	0	0	0	0	0	0	0	0
31	0		0		0		0	0		0		0
<b>Total (kg)</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>0</b>	<b>25</b>	<b>0</b>



### 2018 Scrubber Bleach Usage (L as delivered 16% sodium hypochlorite solution)

	January	February	March	April	May	June	July	August	September	October	November	December
1	1390	745	267	1169	987	1215	853	910	707	875	1015	775
2	725	873	556	1179	719	1258	783	1771	701	1118	978	693
3	883	964	580	1146	765	1203	1059	1096	801	682	850	788
4	720	910	503	1148	896	1209	1020	390	959	1287	960	686
5	407	823	544	1013	1051	1034	891	379	985	1284	1162	717
6	578	764	507	803	1102	964	1042	356	736	1600	1086	917
7	618	635	490	661	979	749	885	537	862	1616	1545	717
8	675	690	557	628	1036	645	769	1290	754	1464	1915	864
9	694	570	535	696	1118	776	829	1060	879	1012	709	1061
10	571	670	482	830	1205	728	720	1034	901	998	865	1145
11	636	681	432	631	1229	873	819	1118	901	1005	881	680
12	544	747	703	786	1125	909	763	845	838	830	1187	1055
13	499	438	1013	807	1106	951	932	813	640	713	814	1085
14	644	522	877	872	1163	971	724	1144	1101	557	1157	875
15	411	708	791	843	983	887	836	878	1544	809	641	842
16	473	695	723	657	1213	1064	594	519	534	992	761	986
17	316	740	737	734	1225	931	357	881	6642	901	1057	672
18	311	841	765	810	1305	957	981	1065	84	897	859	858
19	548	943	674	686	1147	900	988	972	279	1078	1032	824
20	780	786	961	881	1092	847	906	481	403	1350	806	897
21	622	788	989	704	1104	775	1001	440	2775	1178	695	636
22	653	535	1139	699	1087	553	1004	331	2462	1233	762	747
23	754	965	943	717	1043	775	965	341	2326	868	1185	723
24	779	924	960	716	1079	1218	852	964	1100	1057	897	882
25	456	941	1178	725	1087	691	959	765	845	1125	921	883
26	562	392	1159	751	1058	416	1009	649	3889	1259	963	698
27	630	272	940	769	1172	727	1060	486	2294	1442	831	761
28	585	313	1044	916	1166	802	990	485	2264	1616	737	838
29	518		973	892	1130	786	1019	666	2468	1619	769	778
30	360		1065	907	813	800	968	896	1749	1053	872	852
31	657		1054		896		1059	682		977		964
<b>Total (L)</b>	<b>18,997</b>	<b>19,874</b>	<b>24,137</b>	<b>24,775</b>	<b>33,084</b>	<b>26,617</b>	<b>27,639</b>	<b>24,243</b>	<b>43,424</b>	<b>34,493</b>	<b>28,911</b>	<b>25,899</b>

### 2018 Scrubber Caustic Usage (kg as delivered 50% sodium hydroxide solution)

	January	February	March	April	May	June	July	August	September	October	November	December
1	67	75	67	70	94	70	67	67	70	114	171	80
2	67	75	67	70	94	70	67	67	70	114	111	130
3	67	75	67	70	94	70	67	67	70	114	231	151
4	67	75	67	70	94	70	67	67	70	114	67	74
5	67	75	67	70	94	70	67	67	70	114	90	140
6	67	75	67	70	94	70	67	67	70	114	134	107
7	67	75	67	70	94	70	67	67	70	114	191	146
8	67	75	67	70	94	70	67	67	70	114	99	111
9	67	75	67	70	94	70	67	67	70	114	136	107
10	67	75	67	70	94	70	67	67	70	114	97	119
11	67	75	67	70	94	70	67	67	70	114	179	118
12	67	75	67	70	94	70	67	67	70	114	83	130
13	67	75	67	70	94	70	67	67	70	114	171	65
14	67	75	67	70	94	70	67	67	70	114	123	99
15	67	75	67	70	94	70	67	67	70	114	113	149
16	67	75	67	70	94	70	67	67	70	114	163	207
17	67	75	67	70	94	70	67	67	70	114	131	105
18	67	75	67	70	94	70	67	67	70	114	164	178
19	67	75	67	70	94	70	67	67	70	114	111	152
20	67	75	67	70	94	70	67	67	70	114	117	83
21	67	75	67	70	94	70	67	67	70	114	110	110
22	67	75	67	70	94	70	67	67	70	114	136	166
23	67	75	67	70	94	70	67	67	70	114	103	125
24	67	75	67	70	94	70	67	67	70	114	147	213
25	67	75	67	70	94	70	67	67	70	357	113	80
26	67	75	67	70	94	70	67	67	70	266	101	99
27	67	75	67	70	94	70	67	67	70	281	138	155
28	67	75	67	70	94	70	67	67	70	252	122	99
29	67		67	70	94	70	67	67	70	284	98	225
30	67		67	70	94	70	67	67	70	108	133	113
31	67		67		94		67	67		221		139
<b>Total (kg)</b>	<b>2,090</b>	<b>2,090</b>	<b>2,090</b>	<b>2,090</b>	<b>2,926</b>	<b>2,090</b>	<b>2,090</b>	<b>2,090</b>	<b>2,100</b>	<b>4,505</b>	<b>3,885</b>	<b>3,975</b>

### 2018 Membrane Bleach Usage (L as delivered 16% sodium hypochlorite solution)

	January	February	March	April	May	June	July	August	September	October	November	December
1	198	204	315	268	271	388	734	686	403	208	0	445
2	418	305	184	360	252	379	797	540	628	363	0	442
3	424	383	329	340	183	522	935	646	540	575	0	458
4	153	429	294	238	199	536	1051	497	474	563	0	502
5	354	441	237	538	235	414	575	473	696	445	0	523
6	364	260	320	519	124	566	755	746	447	468	366	454
7	310	431	260	507	129	456	643	486	406	464	751	446
8	419	268	193	468	145	382	451	481	625	426	579	488
9	435	180	347	173	193	645	684	578	311	390	450	409
10	320	382	223	185	239	497	606	484	378	426	418	488
11	346	291	184	222	90	182	526	383	646	478	492	476
12	285	197	339	30	99	419	466	533	386	375	376	167
13	184	326	318	0	30	496	332	448	347	315	633	692
14	387	248	247	0	126	262	263	418	168	302	722	443
15	270	178	343	0	413	624	315	667	193	373	648	449
16	415	313	359	0	157	506	342	395	154	387	735	682
17	593	305	488	0	143	397	306	461	249	263	526	216
18	561	260	479	0	226	583	369	630	237	567	351	62
19	354	398	366	0	97	639	384	341	130	498	525	455
20	345	230	321	0	163	479	394	412	214	489	590	541
21	154	204	409	0	235	646	276	616	373	473	470	438
22	270	345	375	0	344	561	330	329	173	566	570	533
23	417	264	266	0	470	340	575	485	173	432	547	475
24	263	204	359	0	552	584	558	761	296	508	510	382
25	276	333	304	0	664	645	566	636	155	485	488	496
26	365	259	230	0	554	609	474	588	240	325	562	519
27	243	262	420	21	304	806	365	793	252	143	503	241
28	164	371	420	445	501	757	707	500	199	0	515	378
29	414		348	121	647	724	505	405	192	0	513	484
30	328		462	306	400	778	485	568	183	0	432	396
31	296		414		540		666	436		0		511
<b>Total (L)</b>	<b>10,326</b>	<b>8,271</b>	<b>10,153</b>	<b>4,741</b>	<b>8,725</b>	<b>15,823</b>	<b>16,435</b>	<b>16,422</b>	<b>9,868</b>	<b>11,307</b>	<b>13,271</b>	<b>13,691</b>